



Undercoat Mixing Ratios

55-LINE BASECOAT 2:1

2 - 55-Line BASECOAT
1 - ANY 80 Series REDUCER

923-155 Clear 2:1:10%

2 - 923-155
1 - 929-81/83/84 HARDENER
10% - 352-50/91/216 REDUCER

923-550 Clear 2:1

2 - 923-550
1 - 929-91/93/94 HARDENER

923-450 Clear 2:1:10%

2 - 923-450
1 - 929-91/93/94 HARDENER
10% - 352-50/91/216 REDUCER

22-LINE 2:1:10%

2 - 22-Line COLOR
1 - 929-81/83/84 HARDENER
10% - 352-50/91/216 REDUCER

BLENDING METALLIC BASECOATS

55-M2 1:1 WITH 352 REDUCER
ADD 1:1 WITH REDUCED COLOR

Leading Edge
Auto Refinishes, Inc.

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